



Put the matched cone set on the mast without any coating of grease on the 2 halves to "hold 'em in place."

How come? Well, the motion of the head in flight will squeeze the grease out. You'll lose the 520-780 foot-pounds torque on the mast retaining nut.

'Tain't exactly a comforting feeling to lose torque on the "J" nut that holds the big fan on! The groove in the mast will hold the cone set.

If, per chance, you should drop the cone set, you can't tell if there's internal damage. So, play it safe by scrapping the set and using a new one.

The same deal goes for the tail rotor cone set, for the same reasons. Put the split cone set on the gear box shaft, dry.



HAND PRESSURE ONLY

When you put the tail rotor back on your bird, easy does it with the new one-piece thrust bearing, P/N 204-011-769-3.

Some mechs use heavy pressure on the outer race. Then the inner race stays put while the outer race goes forward and the ball bearings fly all over the place!!

