

Double Take the Threads

Take a second look at the threads of the control nut (Item 12 in Fig 11-33 of TM 55-1520-210-23-2) next time you reinstall your Huey's tail rotor quill assembly.

Make sure there's no dirt or grit on the threads. When the nut's tightened, dirt, grit or sand can cause it to crack.

Clean all parts of the quill assembly, including the control nut and control tube, with P-D-680 solvent, NSN 6850-00-274-5421. Dry all parts thoroughly with filtered, compressed air.

**Be sure
control nut
is clean**



When you reassemble the control quill, don't overtorque the retaining nut, Item 19 of Fig 11-33 in the -23-2. Torque it to no more than 300 lb-in, like it says in Para 11-152g.