

NOTES:

1. REMOVE ALL BURRS AND SHARP EDGES.
2. FINISH 4.3 + 20.5 of MIL-STD-186. ONE COAT MIL-P-8585 PRIMER COATING PRIOR TO ONE COAT TT-E-516 ENAMEL.
3. HAND FORM AFT EDGE OF RUNNER OVER BACK PANEL EDGE DURING INSTL.

Figure D-220. Part Number 178065-1 RUNNER, Metal
 Fabricate from: NSN 9535-00-167-2279
 Material: 2024 AL ALY Sheet, Federal Specification QQ-A-250/5, 0.032 Inch Thick

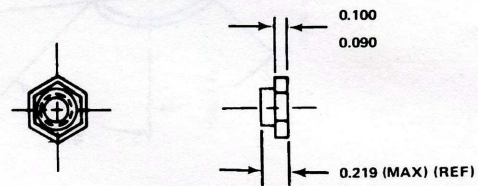


Figure D-221. Part Number 528307, NUT, Self-Locking
 Fabricate from: NSN 5310-00-807-1475
 Material: