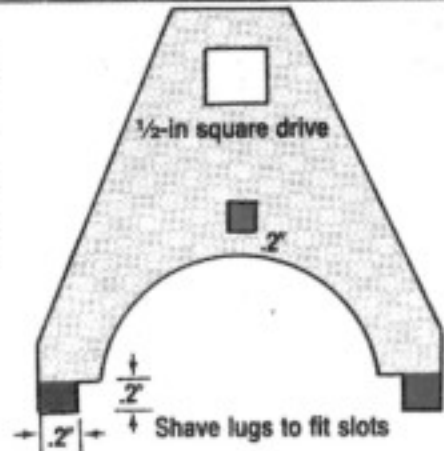


The spanner wrench in your AVUM No. 2 tool set can slip off your Huey's tail rotor grip nut when you apply pressure and ruin your whole day.

So get your sheet metal shop to make a spanner wrench to fit snugly into the slots of the grip nut, Item 22 in Fig 5-55 of TM 55-1520-210-23-1.



It should be identical to spanner wrench, NSN 5120-00-421-7401, that's Item T60 in Table 1-2 of the TM, except for the size of the lugs. The lugs should be shaved to fit snugly into the grip nut's slots.

Use the tool with a 1/2-in square drive torque wrench or breaker bar as called for in your TM.

No more busted knuckles!