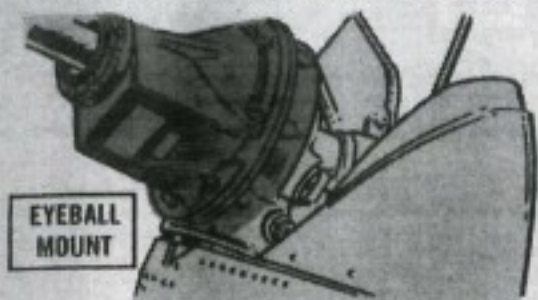




USE ZINC CHROMATE

The 90-degree gear box on your baby places quite a load on the support fitting, which is why you want to eyeball the fitting closely. The



EYEBALL
MOUNT

wear limits are called out in Figs 7-16 and 7-17 in TM 55-1520-210-20 (Sep 71).

Corrosion between the gear box and support can also eat into the mating surfaces, causing major repairs. To stop it, never use anti-chafe tape because the retaining nuts will lose torque when the tape compacts. 'Tain't healthy if you want to keep the gear box on your bird.

Instead, coat the mating surfaces with zinc chromate primer when mounting the gear box. You can also use the primer on the grip part of the studs, but not on the threads.