

ARMY

PR

CTUZEXH RULNNAQ2394 2542125-0000-00RUMHDTA;  
 NR 00000  
 101910Z SEP 80 ZRX  
 M MGR ARNG OAC EDGEWOOD MD //NGB-AVN-L//  
 O AIG 7401  
 RUMHDA/AAFA AK JUNEAU AK  
 NFO RULNNHG/HAGE MD HAYRE DE GRACE MD  
 092010Z SEP 80  
 M CDRTSAROOM STL MO //DRSTS-MEA(2)//  
 O AIG 8001  
 IG 7515  
 UMNSSS/US ENV PROT AGY PO BOX 15027 LAS VEGAS NV  
 UBOHZZ/US ENV PROT AGY REGION 11 20 FEDERAL PLAZA NY NY  
 UBOHHA/NATIONAL OCEANIC AND ATMOSPHERIC ADM ROCKVILLE MD  
 /NOAA/AO2 COL L A HEAVER//  
 NFO AIG 9004  
 IG 7514  
 UOLEUA/CDR USAAVNO FT RUCKER AL //ATZQ-R1//  
 UOMAD/CUSDAO TEL AVIV ISRAEL  
 UFAFA/CDJUSMG-MAAG MADRID SPAIN //ARMY/NAV SEC//  
 UL N/AIT TAIPEI TAIWAN  
 UBAUSA/AIT WASH DC  
 UEVHFP/NASA KENNEDY SPACE CENTER CAPE CANAVERAL FL

UH-1-80  
changes to  
TM55-15

UNCLAS  
 SECTION 21 OF 22  
 NOTE - THIS IS A SAFETY OF FLIGHT, MAINTENANCE NOTICE, MESSAGE

PAGE 02 RUCIFRA5501 UNCLAS  
 RELEASED IN ACCORDANCE WITH AR 95-18 DATED 1 MAY 1980 AND HAS NOT,  
 REPEAT HAS NOT, BEEN TRANSMITTED TO UNITS SUBORDINATE TO ADDRESSEES,  
 ADDRESSEES SHOULD IMMEDIATELY RETRANSMIT THIS MESSAGE TO ALL  
 SUBORDINATE UNITS, ACTIVITIES OR ELEMENTS AFFECTED OR CONCERNED,  
 THE TRANSMITTAL SHALL REFERENCE THIS MESSAGE, ACTION ADDRESSEES,  
 WILL IMMEDIATELY VERIFY THIS RETRANSMISSION TO CDR, TSAROOM,  
 ATTN - DRSTS-MEHA(1);  
 SUBJ - SAFETY OF FLIGHT, MAINTENANCE NOTICE, MESSAGE, RCS OSGLD-1060,  
 IF IMPENDING CHANGE TO TM 55-1520-210-23 DATED 20 FEB 79 WITH  
 CHANGE 9 DATED 6 MAY 1983 CONCERNING HONEYCOMB PANEL REPLACEMENT  
 AND ELEVATOR INSPECTION CRITERIA (UH-1-80-14)  
 SUMMARY OF PROBLEM - VARIOUS PARAGRAPHS IN TM 55-1520-210-23  
 WITH CHANGE 9 REQUIRE CORRECTION;  
 SERIAL NUMBER LISTING - NOT REQUIRED;  
 INSTRUCTIONS - TM 55-1520-210-23-1 DATED 20 FEB 79 WITH CHG 9  
 6 MAY 80 IS BEING CHANGED AS FOLLOWS -  
 PAGE 2-20, 11 ADD PARAGRAPH 2-18, E1  
 2-18, E1 CERTAIN HONEYCOMB PANELS MAY BE REPLACED AT AVIM

17

PROVIDED ADEQUATE PRECAUTIONS ARE TAKEN TO PREVENT AIRFRAME  
MISALIGNMENT DURING THE REMOVAL AND INSTALLATION OPERATIONS. THESE

PAGE 03 RUCIFRA5581 UNCLAS  
PRECAUTIONS INCLUDE BUT ARE NOT LIMITED TO:

- (1) DEFUELING AIRCRAFT,
- (2) REMOVING ENGINE,
- (3) REMOVING TRANSMISSION,
- (4) REMOVING TAILBOOM,
- (5) SUPPORTING AIRFRAME IN A LEVEL RESTRAINED POSITION,
- (6) REMOVING AND REPLACING ONE PANEL AT A TIME.

B. PAGE 2-2611 - ADD NOTE FOLLOWING PARAGRAPH 2-18'E:

NOTE

PROVISIONS OF PARAGRAPH 2-18'E, DO NOT APPLY  
WHERE SPECIFIC INSTRUCTIONS FOR REPLACING HONEYCOMB  
PANELS ARE PROVIDED.

G. PAGE 2-2615 - DELETE CAUTION PARAGRAPH FOLLOWING  
PARAGRAPH 2-19'E:

D. PAGE 2-136 -

- (1) DELETE PARA 2-291, G.
- (2) DELETE PARA 2-291, G (1).
- (3) DELETE PARA 2-291, G (2).
- (4) DELETE PARA 2-291, G (3).

IT  
12394

18

NNNN

Army

CTUZEXH RULNNAQ2395 2542205-UUUU-#RUMHDTA1

NR UUUU

121912Z SEP 88 ZBX

M MGR ARNO OAO EDGEWOOD MD //NGB-AVN-6//

O AIG 7481

URMDHA/AFPA AK JUNEAU AK

NFO RULNNHQ/MACE MD HAYRE DE GRAPE MD

092212Z SEP 88

M CDRTSARCOM STL MO //DRSTS-MBA(2)//

O AIG 8881

IG 7515

UWNSSS/US ENV PROT AGY PO BOX 15827 LAS VEGAS NV

UBOHZZ/US ENV PROT AGY REGION 11 28 FEDERAL PLAZA NY NY

UROLMA/NATIONAL OCEANIC AND ATMOSPHERIC ADM BOWKVILLE MD

/NOAA/AO2 COL L A WEAVER//

NFO AIG 9884

IG 7514

UCLEUA/CDR USAAVNO FT RUCKER AL //ATZQ-QI//

UQHAD/OSDAD TEL AVIV ISRAEL

UF/FA/OJUSHQ-MAAG MADRID SPAIN //ARMY/NAX SEQ//

UE N/AIT TAIPEI TAINAN

UEAUSA/AIT WASH DC

URVHFP/NASA KENNEDY SPACE CENTER CAPE CANAVERAL FL

T

UNCLAS

INAL SECTION OF 82

E, PAGE 5-121 - CHANGE PARA 5-122, B1

AGE 22 RUCIFRA5582 UNCLAS

5-122, B, CLEAN ALL PARTS EXCEPT BEARINGS WITH SOLVENT

Q205)

F, PAGE 5-121 - CHANGE PARA 5-123, B1

5-123, B, VISUALLY INSPECT BEARINGS, (ITEM 18 AND 31,

IG 5-35), REPLACE IF CORRODED OR CRACKED, REPLACE GRIP BEARING

ITEM 18) IF THERE IS EVIDENCE OF RADIAL PLAY WITH BEARINGS IN

HURST LOADED POSITION, ROUGHNESS IN THE FORM OF LIGHT WASHBOARD

EFFECT ON GRIP BEARINGS IS ACCEPTABLE,

G, PAGE 5-127 - CHANGE PARA 5-125, A1

5-125, A, INSTALL GRIP BEARINGS (ITEM 18 FIG 5-35) IN BEARING

LUBRICATOR NSN 4930-00-724-1892, PURGE AND REOIL WITH GREASE

C126)

H, PAGE 5-127 - CHANGE PARA 5-125, B1

5-125, B, HAND PACK BEARING (ITEM 31, FIG 5-35) WITH

IRE E (C126)

A COPY OF THIS MESSAGE SHOULD BE ATTACHED TO TM 55-1520-210-23-

UNTIL APPROPRIATE CHANGES HAVE BEEN PUBLISHED,

DISPOSAL INSTRUCTIONS - NOT APPLICABLE,