

(4) Clean the complete circumference of the air duct in the vicinity of damaged area with Xylene (C311) or Toluene (C281). Allow cleaned area to air dry a minimum of 30 minutes.

(5) Use brush to apply a thin coat of adhesive (22) to the complete circumference of the duct in the damaged area and smooth out adhesive.

(6) Cut a piece of fiberglass cloth (C69) of sufficient size to cover the complete circumference of the duct, with a one inch overlap of the damaged area.

(7) Wrap fiberglass cloth around duct and smooth out.

(8) Allow to air dry a minimum of two hours or until dry to touch before handling.

13-8. Installation — Ducts, Nozzles, Registers, Gaskets and Miscellaneous Valves. Install component and secure with attaching hardware and/or clamps. Before installing the P/N 205-070-492-3 Duct Assembly, install MS21075L3 Anchor Nuts (4 required) using MS20470AD3 rivets on the outboard surface of the flange. Upon assembly, install the screws MS35207-264 from the inboard side.

NOTE

Coat threads of nozzle on bleed air mixing valve (3, figure 13-1.1) with anti seize compound (C47) prior to installing engine bleed air here.

SECTION II. AIR COOLING SYSTEM

Not Applicable