

TM 55-1520-210-23P C31

| (1) ILLUSTR. | | (2) | (3) | (4) | (5) | (6) | (7) | (8) |
|--------------------|--------------------|-------------|------------------|-------|-----------------|---------------------------------------------------------------------------|-----|--------------------------|
| (A) FIG. NO. | (B) ITEM NO. | SMR CODE | NSN | FSCM | PART NUMBER | DESCRIPTION USABLE ON CODE | U/M | QTY INC IN UNIT |
| 183 | | ADDDD | 1615-00-974-7726 | 97499 | 204-040-012-9 | QUILL ASSEMBLY, TAIL SEE FIG. 184 FOR NHA UHH, UHV | EA | 1 |
| 183 | 1 | PADZZ | 5306-00-625-4609 | 97499 | 204-040-405-1 | BOLT, RETAINER UHH, UHV | EA | 1 |
| 183 | 2 | PADZZ | 3020-00-787-4267 | 97499 | 204-040-401-7 | GEAR, BEVE UHH, UHV | EA | 1 |
| 183 | 3 | PADZZ | 5365-00-598-0991 | 80756 | RR314 | RING, RETAINING UHH, UHV | EA | 1 |
| 183 | 4 | PAFZZ | 5330-00-795-1315 | 76680 | 450171J19 | SEAL, PLAIN ENCASED UHH, UHV | EA | 1 |
| 183 | 5 | PAFZZ | 5365-00-981-3061 | 97499 | 204-040-427-3 | NUT, BEARING RETAINING UHH, UHV | EA | 1 |
| 183 | 6 | PAFZZ | 5330-00-882-8058 | 96906 | MS9241-235 | PACKING, PREFORMED UHH, UHV | EA | 1 |
| 183 | 7 | PADZZ | 5340-00-649-8351 | 97499 | 204-040-413-1 | CLIP, 90 DEGREE, GEAR UHH, UHV | EA | 1 |
| 183 | 8 | PADZZ | 5310-00-703-8272 | 97499 | 204-040-412-1 | NUT, 90 DEGREE, GEAR UHH, UHV | EA | 1 |
| 183 | 9 | PADZZ | 1615-00-787-4268 | 97499 | 204-040-4029 | SHAFT, TAIL ROTOR UHH, UHV | EA | 1 |
| 183 | 10 | PADZZ | 5365-00-589-9981 | 80756 | RS196 | RING, RETAINING UHH, UHV | EA | 1 |
| 183 | 11 | PAFZZ | 3110-00-690-8929 | 97499 | 204-040-407-3 | BEARING, ROLLER, CYLINDRICAL UHH, UHV | EA | 1 |
| 183 | 12 | PADZZ | 3110-00-088-3399 | 97499 | 204-040-424-1 | BEARING, BALL, DUPLEX UHH, UHV | EA | 1 |
| 183 | 13 | PADDD | 1615-00-972-2736 | 97499 | 204-040-425-1 | SLEEVE ASSEMBLY, TAIL UHH, UHV | EA | 1 |
| 183 | 14 | PADZZ | 5310-00-596-5477 | 83324 | REA048 | NUT, PLAIN, SPLINE UHH, UHV | EA | 3 |
| 183 | 15 | PBDZZ | 5315-00-060-8457 | 96906 | MS24692-74P | PIN, TAPERED, PLAIN UHH, UHV | EA | 3 |
| 183 | 16 | PADZZ | 3130-00-990-0766 | 97499 | 204-040-426-1 | LINER, BEARING HOUSING UHH, UHV | EA | 1 |
| 183 | 17 | MDDZZ | | 97499 | 204-040-425-5 | PLATE, SHIM UHH, UHV | EA | 1 |
| 183 | 18 | PADZZ | 5305-00-957-7815 | 96906 | MS24693S4 | SCREW, MACHINE UHH, UHV | EA | 3 |
| 183 | 19 | PBDZZ | 5315-00-060-2826 | 96906 | MS24692-98P | PIN, TAPERED, PLAIN UHH, UHV | EA | 3 |
| 183 | 20 | PADZZ | 3130-00-858-8396 | 97499 | 204-040-416-1 | LINER, BEARING HOUSING UHH, UHV | EA | 1 |
| 183 | 21 | PBODD | 1615-00-760-3315 | 97499 | 204-040-012-11 | QUILL ASSEMBLY, GEAR BOX 90 DEGREE SEE FIG. 184 FOR NHA UHH, UHV | EA | 1 |
| 183 | 22 | PAOZZ | 5365-00-619-0523 | 80756 | RRT237C | RING, RETAINING UHH, UHV | EA | 1 |
| 183 | 23 | PAOZZ | 1615-00-701-4144 | 97499 | 204-040-610-1 | PLATE, ASSEMBLY, TAIL UHH, UHV | EA | 1 |
| 183 | 24 | PAOZZ | 5360-00-701-5659 | 97499 | 204-040-608-1 | SPRING, HELICAL, COMP UHH, UHV | EA | 1 |
| 183 | 25 | PAOZZ | 5365-00-770-9347 | 97499 | 204-040-609-1 | RING, RETAINING UHH, UHV | EA | 1 |
| 183 | 26 | PAOZZ | 1615-00-701-4143 | 97499 | 204-040-607-1 | RETAINER, HELICAL CO UHH, UHV | EA | 1 |
| 183 | 27 | PAOZZ | 5330-00-618-2513 | 96906 | MS29561-216 | PACKING, PREFORMED UHH, UHV | EA | 1 |
| 183 | 28 | PAOZZ | 1560-00-691-2113 | 97499 | 204-040-612-1 | BOLT, RETAINING UHH, UHV | EA | 1 |
| 183 | 29 | PAOZZ | 5365-00-691-2112 | 97499 | 204-040-606-1 | SPACER, RING UHH, UHV | EA | 1 |
| 183 | 30 | PAOZZ | 1615-00-791-6073 | 97499 | 204-040-603-7 | COUPLING, MALE SPHERICAL UHH, UHV | EA | 1 |
| 183 | 31 | PAOZZ | 5315-00-778-2215 | 97499 | 204-040-422-1 | PIN, SHOULDER, HEADED UHH, UHV | EA | 1 |
| 183 | 32 | PAOZZ | 1615-00-701-4142 | 97499 | 204-040-604-5 | COUPLING DRIVESHAFT UHH, UHV | EA | 1 |
| 183 | 33 | PAOZZ | 5330-00-625-0132 | 97499 | 204-040-611-1 | SEAL, PLAIN UHH, UHV | EA | 1 |
| 183 | 34 | PAFZZ | 5330-01-467-4419 | 97499 | 212-340-100-103 | SEAL, PLAIN, ENCASED UHH, UHV | EA | 1 |
| 183 | 35 | PAFZZ | 5365-00-772-6135 | 97499 | 204-040-185-3 | RING, EXTERNALLY THR UHH, UHV | EA | 1 |
| 183 | 36 | PAFZZ | 5330-00-045-4559 | 96906 | MS9241-233 | PACKING, PREFORMED UHH, UHV | EA | 1 |
| 183 | 37 | PADZZ | 3040-00-787-4269 | 97499 | 204-040-400-9 | GEARSHAFT, BEVEL UHH, UHV | EA | 1 |
| 183 | 38 | PAOZZ | 3110-00-625-0114 | 97499 | 204-040-143-1 | BEARING, BALL, DUPLEX UHH, UHV | EA | 1 |
| 183 | 39 | PADZZ | 1615-00-898-1687 | 97499 | 204-040-423-1 | SLEEVE ASSY, GEAR UHH, UHV | EA | 1 |