

WESTERN UNION MAILGRAM®



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CONTRACT NUMBER DAAJ0990C 0715. SOME OF THESE ELEVATOR ASSEMBLIES HAVE ATTACHMENT HOLES WHICH ARE MISALIGNED NOT ALLOWING PROPER INSERTION OF THE ATTACHMENT BOLT. THEREFORE, THE ELEVATOR ASSEMBLY CANNOT BE PROPERLY INSTALLED.

B. THE PURPOSE OF THIS MESSAGE IS TO INFORM UNITS OF POTENTIALLY DISCREPANT ELEVATOR ASSEMBLIES AND PROVIDE DISPOSITION INSTRUCTIONS FOR ELEVATOR ASSEMBLIES WHICH CANNOT BE PROPERLY INSTALLED.

5. END ITEMS AFFECTED - ALL UH-1H/V AIRCRAFT.

6. ASSEMBLY COMPONENTS AFFECTED -

NOMENCLATURE	PART NO.	NSN
ELEVATOR ASSY. L/H	205-030-856-19	1560-00-996-3906
ELEVATOR ASSY. R/H	205-030-856-21	1560-00-996-3905

7. PARTS TO BE INSPECTED - N/A.

8. INSPECTION PROCEDURES - N/A.

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9. CORRECTION PROCEDURES -

A. DURING INSTALLATION, UNITS MAY FIND ELEVATOR ASSEMBLIES WHICH CANNOT BE PROPERLY INSTALLED DUE TO MISALIGNMENT OF THE ATTACHMENT BOLT HOLES.

B. SOME OF THE ELEVATOR ASSEMBLIES, P/N 205-030-856-19, SERIAL NUMBERS CF 0610 THRU CF 1198 AND P/N 205-030-856-21, SERIAL NUMBERS CF 0500 THRU CF0848 MADE BY CHEM FAB CORP, FSCM 3H339, UNDER CONTRACT NUMBER DAAJ0990C0715, MAY HAVE MISALIGNED ATTACHMENT BOLT HOLES. MOST OF THE ELEVATOR ASSEMBLIES UNDER THIS CONTRACT CAN BE PROPERLY INSTALLED AND REMAIN SERVICEABLE.

C. ONLY THOSE ELEVATOR ASSEMBLIES WHICH CANNOT BE PROPERLY INSTALLED DUE TO MISALIGNMENT OF THE ATTACHMENT BOLT HOLES SHALL BE RETAGGED AND SHIPPED TO RED RIVER ARMY DEPOT IAW PARA 10D.

D. DO NOT ATTEMPT TO FORCE THE INSTALLATION OF THE ATTACHMENT BOLT, P/N 205-030-476-3, NSN 5306-00-966-9359, AS THIS MAY RESULT IN DAMAGE TO THE ELEVATOR, THE HORN, OR THE BOLT ITSELF WHICH MAY DEGRADE THE LIVES OF THESE ITEMS.

E. UNDER NO CIRCUMSTANCES SHOULD AN ATTEMPT BE MADE TO ENLARGE THE ATTACHMENT BOLT HOLE IN THE ELEVATOR TO PERMIT THE BOLT TO BE INSTALLED. ENLARGING THE HOLE MAY REDUCE THE FATIGUE LIFE OF THE

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ELEVATOR AND CAUSE STRESS RISERS WHICH COULD BE THE ORIGINS OF FATIGUE CRACKS. ELEVATOR ASSEMBLIES SHALL NOT BE USED ON AIRCRAFT IF THE ATTACHMENT HOLE HAS BEEN ENLARGED TO AID IN INSTALLATION.

10. SUPPLY/PARTS AND DISPOSITION -

A. PARTS REQUIRED - ITEMS CITED IN PARAGRAPH 6 MAY BE REQUIRED TO REPLACE DEFECTIVE ITEMS.

B. REQUISITIONING INSTRUCTIONS - REQUISITION REPLACEMENT PARTS THROUGH NORMAL SUPPLY CHANNELS USING NORMAL SUPPLY PROCEDURES. ALL REQUISITIONS SHALL INCLUDE PROJECT CODE "CFC".

C. BULK AND CONSUMABLE MATERIALS - N/A.

D. DISPOSITION - ONLY ELEVATOR ASSEMBLIES THAT CANNOT BE PROPERLY INSTALLED DUE TO MISALIGNMENT OF THE ATTACHMENT BOLT HOLES SHOULD BE PLACED IN CONDITION CODE //K// AND SHIPPED TO RED RIVER ARMY DEPOT THROUGH NORMAL SUPPLY CHANNELS. ITEM SHALL BE RETAGGED WITH A MATERIAL CONDITION TAG/LABEL - SUSPENDED (BROWN TAG) DD FORM