

Don't Forget the Primer



Huey mechs, stick to the book when assembling your bird's main rotor hub—so the hub will stick together in flight.

Para 5-22h of TM 55-1520-210-23-1 says to coat the pitch horn and grip with primer, NSN 8010-00-297-0593. Then, while the primer's still wet, put the pitch horn on the grip and tighten it down.

Don't forget the primer—and don't wait 'til it's dry to join the pitch horn and grip.

The primer acts as an adhesive to keep the parts tightly together. Without that help, the chopper's vibrations could shake the hub apart.

