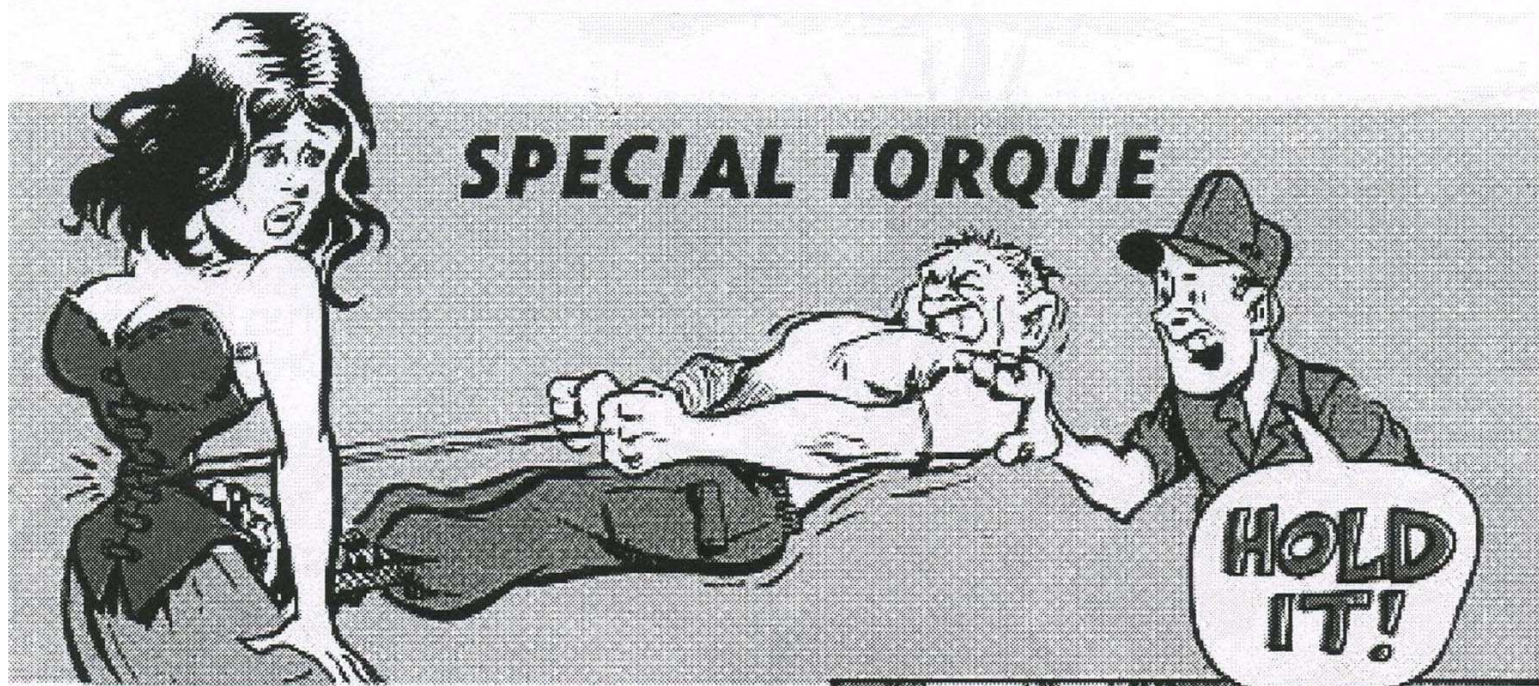


SPECIAL TORQUE

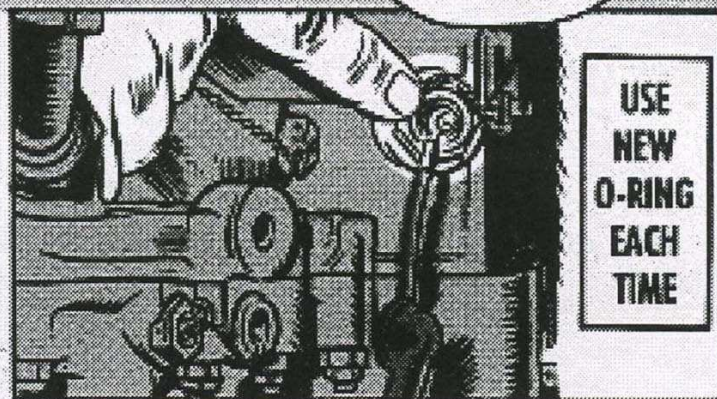


Some things should be extra tight—but the chip detector plug in your Huey (UH-1) engine is not one of them!

When you take the plug out for a look-see, scrap it if it's damaged.

Use a new packing when you thread the plug back into the gearbox.

If you use the old O-ring it'll leak on you. Someone will come along and over-tighten the plug to stop the leak . . . strip out the female threads in the accessory drive gearbox!



Last, but not least, tighten the plug to 90-100 inch-pounds with a torque wrench.

That's the only way to keep from stripping the gearbox threads.