

d.1. Deleted.

e. Inspection of inner coupling (9) and outer coupling (10) must be performed with couplings removed from gearbox. Refer to paragraph 6-200.1 for coupling inspection procedures.

e.1. If chip detector is being inspected following chip light, collect debris for classification (paragraph 6-182.1).

6-182.1 Deleted.

6-183. Removal - Intermediate Gearbox.

a. If the gearbox is to be replaced, drain the operating oil and flush with oil (C166 and C168). Rotate the input quill while flushing to ensure that the gears and bearings are completely wetted.

b. Remove gearbox cover and open tail rotor drive-shaft access doors.