

WESTERN UNION FINANCIAL SVCS
5205 MILL ST
RENO NV 89502 07PM



1-010442A15B 06/07/91 ICS IPMRYNL RNC BEBA
02461 RENO NV 06-07 0422P PDT RYB

USDA FOREST SERVICE AVIATION FIRE MGMT
3905 VISTA AVE
BOISE ID 83705

22⁰⁸
operational restriction ①
UH-1 91-02

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4-010296A15B 06/07/91
ICS DODCRSB ABN
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USDA FOREST SERVICE AVIATION FIRE MGMT
3905 VISTA AVE
BOISE ID 83705

I P RUCIFR05146 1590050 DA-BDCVBA
P 072300Z JUN 91
FM CDRAVSCOM ST LOUIS MO //AMCPM-UH1//
TO RUCLRFA/DCMDS QZARK PO BOX 1088 QZARK AL 36361
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RUCLRFA/USDA FOREST SERVICE AVIATION FIRE MGMT
//3905 VISTA AVE BOISE ID 83705//
RUCLRFA/US ENVIRONMENTAL PROTECTION AGENCY //RARITAN DEPOT BLD
209 HELICOPTER OPERATIONS WOODBRIDGE AVE EDISON
NJ 08837//
ACCT DA-BDCVBA
UNCLAS
SUBJ T53-L-12B P/N 1-000-060-221 DEPOT MAINTENANCE INSPECTION ACTIO
N
PLAN
A. MSG 042140Z JUN 91, SAFETY OF FLIGHT MESSAGE, OPERATIONAL, RCS
CSOLD-1860(R1), ALL UH-1 AND EH-1 SERIES AIRCRAFT, OPERATIONAL
RESTRICTION ON UH-1 AND EH-1 AIRCRAFT WITH T53-L12B, P/N 1-000-060-221
INSTALLED ENGINES. (UH-1-91-02)

1. PER PARA 1A OF REFERENCES MESSAGE, MACOM PCS ARE PROVIDING UH-1
PAGE 02 RUCIFR05146 UNCLAS
PMG WITH THE CONSOLIDATED LISTING OF T53-L12B REBUILT ENGINES (1-22)

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(2)

- WITH ENGINE HOURS AND LOCATIONS. ONCE ALL MACOM'S HAVE REPORTED, AN INSPECTION EXECUTION PLAN WILL BE PRIORITIZED BASED ON THE HOURS ACCUMULATED AND CAMPL PRIORITY SEQUENCE. EVERY ATTEMPT WILL BE MADE TO FORMULATE A PLAN WHICH MINIMIZES INTERFERENCE WITH THE UNIT'S MISSION.
- 2. INSPECTION TEAMS WILL BE BASED OUT OF EXISTING OLR SITES. THE TEAMS WILL TRAVEL TO POSTS AND LOCATIONS WITHIN THEIR AREA OF RESPONSIBILITY TO PERFORM THE INSPECTION (CHANGEOUT OF THE N2 CARRIER DRIVE ASSEMBLY AND THE OUTPUT REDUCTION GEAR ASSEMBLY).
- 3. IN ORDER TO COMPLETE THE INSPECTION IN THE SHORTEST TIME POSSIBLE AVUM/AVIM PERSONNEL MUST REMOVE, AND PREPARE THE ENGINE FOR INSPECTION AND REINSTALL THE ENGINE ONCE THE DEPOT LEVEL INSPECTION HAS BEEN COMPLETED. AVIM/AVUM TASKS ARE ENVISIONED TO INCLUDE THE FOLLOWING
 - A. REMOVE THE ENGINE FROM THE AIRFRAME.
 - B. INSTALL THE ENGINE IN AN ENGINE MAINTENANCE STAND AND REMOVE THE FOLLOWING QUICK CHANGE COMPONENTS IAW TM-55-1520-210-22
 - (1) STARTER GENERATOR
 - (2) N1 AND N2 TACHOMETERS
 - (3) LINEAR ACTUATOR
 - C. PAGE 03 RUCIFRD5146 UNCLAS
 - (4) ELECTRICAL LEADS
 - (5) OIL LINES
 - (6) FUEL LINES
 - (7) CURVIC COUPLING ADAPTER
 - D. UPON COMPLETION OF THE DEPOT LEVEL TASKS BY THE INSPECTION TEAM, INSTALL ITEMS REMOVED AS SPECIFIED IN PARAGRAPH 3.B. ABOVE.
 - E. INSTALL ENGINE ON AIRCRAFT.
 - F. PERFORM MAINTENANCE TEST FLIGHT.
- 4. AGAIN, OUR INTENT IS TO CONDUCT THE DEPOT INSPECTION WITH MINIMUM INTERFERENCE TO THE UNIT MISSION, BUT DUE TO THE LABOR INTENSIVENESS OF THE ENTIRE PROCESS, WE MUST SOLICITE YOUR SUPPORT AND COOPERATION.
- 5. POC FOR THIS ACTION IS IDA SMITH, AMCPM-UH1, AV 693-3763.

2020 EST

20:37 EST

MGMCOMP