



ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED.

AREA	LIMITS
ALL	No cracks allowed.
A.	Nicks, dents, scratches, and corrosion are acceptable if depth after rework does not exceed 0.016. Rework in accordance with general instructions below. Total reworked area must not exceed 30 percent of Area A. Maximum area for any one full depth repair is one inch square.
B.	Nicks, dents, scratches, and corrosion on filter neck boss are acceptable if depth after rework does not exceed 0.040. Rework in accordance with general instructions below. Nicks, dents, scratches, and corrosion where boss intersects case wall are acceptable if depth after rework does not exceed 0.030. Rework in accordance with general instructions below.

Figure 6-51.1 Intermediate Gearbox Case-Damage Limits (Sheet 1 of 3)